



PLA++

Recommended Printer Conditions

Nozzle temperature*	200°C
Heated bed temperature	No heat needed
Speed**	90-150 mm/s
Infill	As needed, up to 100 %
Layer height	0.2 mm
Cooling fan	On

*Nozzle temperature recommendations based on achieving better print definition. The recommendations given above leave about $\pm 5^{\circ}\text{C}$ to account for any fluctuations in temperature by the printer.

**Higher print speeds might require higher nozzle temperatures

These processing conditions are general guidelines only. Each printer will likely have a unique set of printing parameters.

Key Benefits:

Improved impact strength. Significantly less brittle than generic PLA filament.

All PLA++ filaments are FDA compliant.

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